BATA INDUSTRIALS CATALOG 2022-2023





AN INVITATION.

When you develop safety shoes, it is mandatory to be a responsible company. You must actually care, and of course we do.

We all share the same planet. The place where we have to get along, help each other out and make sure next generations can live healthy and happy lives.

With our products, we make professionals stand strong and walk with confidence.

A great way of contributing to the well-being of people, but there is more.

We constantly increase the use of sustainable materials, stimulate eco-intelligent development, and keep reducing our energy consumption. We continuously collaborate with global partners to create sustainable development.

But most of all, we look after each other. We invite you to do the same.

Best regards and stay safe,

Martijn Mathot

Managing Director



This new logo with a product indicates that a materials passport is available. The more leaves are dark green, the more sustain are the materials used in this model. In the opcoming months the number of material passports will expand. Our website will be undated with these

THE SAFETY SHOE

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FINDING THE PERFECT MATCH

We know what moves you. We know that people work at their best when they have the right equipment, are well-protected and feel comfortable. Keeping them safe, healthy, active and energized. That's exactly what we're going for.

Through our extensive knowledge and broad experience in various working environments, we know exactly what you need, what your circumstances are, what challenges you face and how you move throughout your day.

Bata Industrials has selected 7 main industries to focus on when we develop our shoes. But it doesn't stop there! We know how much jobs in a single area can vary. That's why we created a perfect footwear solution for any job that needs to be done. The perfect match for your

needsand wishes. We are more than happy to advise you.

For example, we have developed different sole materials and profiles for any working surface. And no matter what climate or weather condition you work in: we have the right upper available. From waterproof to extremely breathable. Whatever the environment or circumstances, Bata Industrials always has The Safety Shoe.

SERIOUSLY.



NON-SAFETY





HEAVY INDUSTRY



LIGHT INDUSTRY



TRANSPORT & LOGISTICS

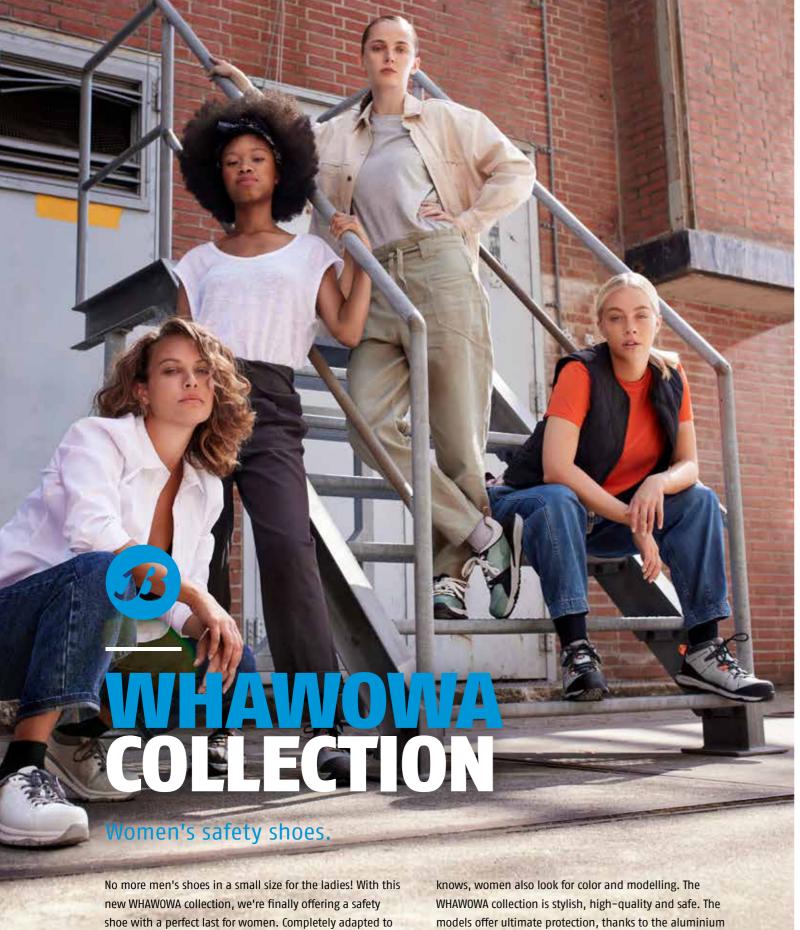


AUTOMOTIVE



AGRICULTURE

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the shape and size of the female foot. This ensures a better fit, giving more comfort and preventing injuries. And that's what you'll feel!

In industries such as assembly, automotive, food, or logistics you need maximum safety. When choosing the right work shoes, you look for safety, comfort and price. But everybody

safety toecap and strong, anti-slip sole. Made of the best and most durable materials and equipped with smart technologies, such as shock absorption, Odor Control and highly breathable lining which provides cushioning and wicks away moisture. And thanks to the Premium Fit inlay sole, the springy EVA-midsole and the Easy Rolling System® it feels like you'll walk on air.

ANNA LEE ESD S1

- > Knitted fabric/microfiber/TPU film upper/TPU toecap
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > EVA/rubber sole
- > Width W
- > Sizes: 34-42
- > UK size range: 1-8









BIBIAN ESD S1P

- > Knitted fabric/microfiber/TPU film upper/TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > EVA/rubber sole > Width W
- > Sizes: 34-42
- > UK size range: 1-8













FLORENCE ESD S1P

- > Full grain leather upper
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control > EVA/rubber sole
- > Width W
- > Sizes: 34-42
- > UK size range: 1-8













MARIE ESD S3

- > Water repellent fabric/microfiber/TPU film upper
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > EVA/rubber sole
- > Width W > Sizes: 34-42
- > UK size range: 1-8











ADA ESD S3

- > Full grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > EVA/rubber sole > Width W
- > Sizes: 34-42
- > UK size range: 1-8





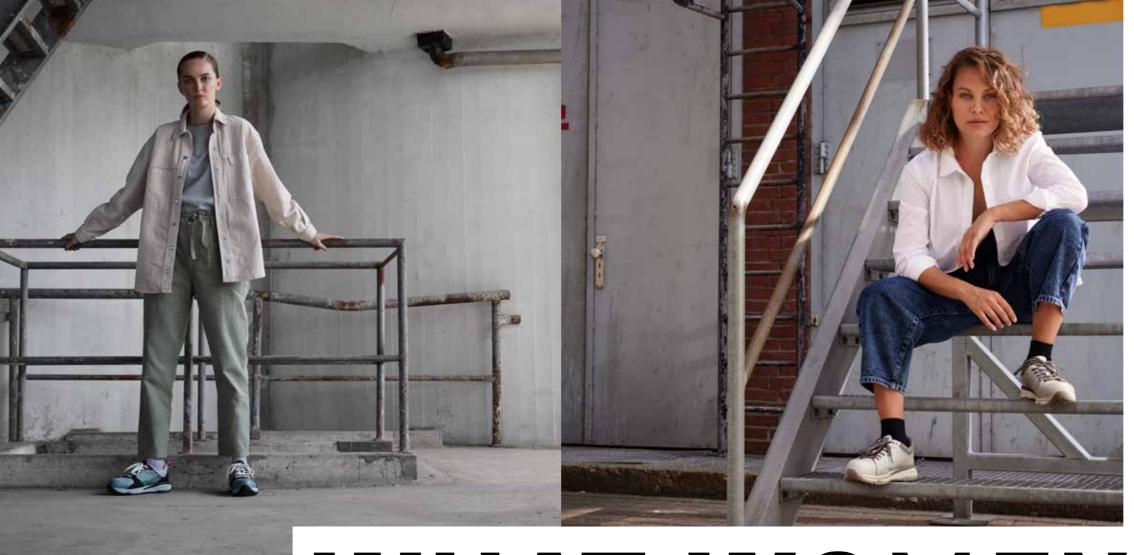








The WHAWOWA collection is expected to be available as from end Q4 2022.



WHAWOWA®

Women's safety shoes.

We asked women working in potential unsafe conditions what they really look for in a safety shoe. What their experiences are. We drew up requirements and developed WHAWOWA.

A collection specifically designed and developed for today's professional women. Not big, heavy and masculine. But slim, light and stylish. Inspired by the latest fashion trends. Made with technologically innovative materials and production methods.

SAFETY COMFORT STYLE





Women's safety shoes.

WHAWOWA can be perfectly combined with our Lady Socks (p.90)











The five models in the brand new WHAWOWA collection are all stylish, high-quality safety shoes. The Lady socks in combination with the safety shoes make sure that you can work even more comfortably.

THIS IS THE

SAFETY WE NEED

When you work in industries such as assembly, automotive, food, or logistics you need maximum safety. When choosing the right work shoes, you look for safety, comfort and price. But color and modelling, too, right?





Untouchable in heavy duty.

Meet STUR! The first safety shoe that offers the highest possible heavy duty protection combined with optimum comfort and a stylish design. Made for extreme working conditions. With the use of the best and most durable materials like high-quality leather, microfiber or a special cut resistant ballistic nylon. Featuring a penetration resistant insert of FlexGuard® composite and aluminum toecap for maximum protection.

STUR is the first collection with a double density PU midsole. It absorbs shocks and returns energy to the wearer, reducing fatigue. Combined with an extra strong and abrasion resistant rubber outsole (SRC), developed in collaboration with Michelin. Inspired by the tire of an all-terrain vehicle for the best possible grip. For more comfort these shoes feature a very comfortable Premium Fit inlay sole.

BASALT S3

- > Pull up leather/nylon upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/PU/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)











- > Pull up leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/PU/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)









- > Microfiber/nylon upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > BOA® Fit System
- > Mesh lining
- > Odor Control
- > PU/PU/rubber sole (Michelin) > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)













DIORITE S3

- > Microfiber/ballistic nylon upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/PU/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)













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GALENA S3

- > Pull up leather/nylon upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecan
- > Mesh lining
- > Odor Control
- > PU/PU/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)











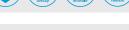


- > Pull up leather/nylon upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > BOA® Fit System
- > Faux fur/VEGAM lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/PU/rubber sole (Michelin) > Width W









SCORIA S3

- > Printed leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Quick release closure
- > Mesh lining
- > Odor Control
- > PU/PU/rubber sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)
- > EN20349-2:2017 (Welding)













HDry



LASTS WITH THE BATA RECIPE

All STUR models have the well–known Bata Fitting: a last developed especially for and by us, our secret recipe. A last is a mold made according to the average shape of feet. It is the same last we used for our Traxx collection. A last that has proven itself for over 20 years. A tailor–made last for safety shoes, based on the average foot needing ultimate protection and comfort.

MADE FOR EXTREME CONDITIONS

All seven models have an upper made of high-quality leather, strong microfiber or a special ballistic nylon, and are water-repellent or have a waterproof HDry® membrane. The special double injection PU-PU/rubber sole is totally unique: together, the soles offer perfect grip, stability, shock absorption and energy return. Basalt and Galena are also equipped with a TPU ankle support that provides additional reinforcement and stability. The safety toecap is made of aluminum, and the penetration resistant insert is made of FlexGuard® composite. For more comfort, we have combined these materials with a very comfortable Premium Fit inlay sole and Odor Control. Almost all models have a 3D breathable mesh lining. 3D mesh is an open structure that allows air to circulate. In combination with the Odor Control treatment, ensuring fresh feeling feet all day long.

LIGHTWEIGHT ALUMINUM SAFETY TOECAP

STUR shoes are equipped with a lightweight aluminum toecap. Much lighter than traditional steel and yet just as safe. The aluminum version is sturdy and makes walking easier and lighter, without compromising on protection or safety.

DOUBLE PU-MIDSOLE FOR SHOCK ABSORPTION AND REBOUND

These two PU layers provide the perfect balance between

lot of energy, thus reducing fatigue. The second PU-midsole

provides great shock absorption after impact. The retained

energy is returned to the foot by the upper midsole.

rebound and shock absorption. The upper PU-midsole returns a

The new STUR collection is made for extreme working conditions. The specially developed Bata Fitting last conditions. The specially developed Bata Fitting last guarantees comfort. The sole is also unique. The double guarantees comfort and returns energy to the wearer. This reduces fatigue considerably. The lower midsole lies. Forms, as it were, a 'box' in which the upper midsole lies. This ensures a better connection between the upper and the outsole, and therefore provides more stability. The arched profile edges provide grip and control on uneven arched profile edges provides good adherence to the terrain, the grooved profile provides good adherence to the ground. The design is Italian, with a clean and balanced combination of subtle colors and accessories. STUR combines heavy duty safety with comfort, durability and

SITUR

style.

MICHELIN OUTSOLE

For decades, MICHELIN have been developing and improving the performance of their tires. A benchmark name when it comes to grip. Especially for the STUR collection, we developed a PU- PU/rubber sole with double injection technology, in cooperation with MICHELIN. Made from a strong heavy duty material. Inspired by the MICHELIN CROSSGRIP tire for even more traction, stability and shock absorption. The sole has a abrasion resistant outer toecap. Strong and powerful, with the grip of an all-terrain vehicle. Excellent performance from start to finish.



SUMM* THREE ESD S1P

- > 3D breathable mesh/microfiber upper
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)













SUMM* FOUR ESD S1P

- > 3D breathable mesh/microfiber upper
- > BOA® Fit System
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > UK size range: 5-13 (including 6.5 and 9.5)















SUMM* ONE ESD S3

- > Technical nylon/microfiber upper
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole
- > Width W
- > Size range: 38-48 > UK size range: 5-13 (including 6.5 and 9.5)











SUMM+ TWO ESD S3

- > Technical nylon/microfiber upper
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/TPU-sole > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)

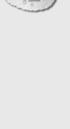














safety + durability + comfort + style





SUMM* BOOT BLACK S3

- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps
- > Mesh lining
- > PU/PU sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13







- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps
- > Faux fur lining
- > PU/PU sole > Width W
- > Size range: 38-48
- > UK size range: 5-13







SUMM* BOOT BROWN S3

- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps
- > Mesh lining > PU/PU sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13







SUMM* BOOT BRN WINTER S3

- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps
- > Faux fur lining
- > PU/PU sole > Width W
- > Size range: 38-48
- > UK size range: 5-13

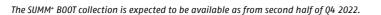














This makes slip resistance one of the most important elements of a safety shoe. Every SUMM+ model is equipped with a safety shoe. tests with flying colors.

Fun fact: The '51° N' symbol found on some models stands for Bata Industrials' main neadquarters in Best, the Netherlands, ocated at 51.492406° latitude.



The Premium Fit inlay sole features a mesh top layer. The POLIYOU® foam technology provides outstanding breathability, shock absorption, and antibacterial and moisture-absorbing properties. Special zones provide support and stability, with added shock absorption for improved energy. Designed for maximum comfort.



OPEN ESD S1P

- > Textile/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Velcro closure
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)













FLOW ESD S1P

- > Textile/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Velcro closure
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)













FIT ESD S1P

- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)













- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)













The Radiance Open and Flow are expected to be available as from Q1 2023.

VIGOR ESD S1P > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap > BOA® Fit System > FlexGuard® composite penetration resistant insert DETECTION FRIENDLY Composite toecap > EVA/rubber sole (Vibram®) > Width W > Size range: 35-47 > UK size range: 2-12 (including 6.5 and 9.5) S1P Property Companies Contact Property VIM ESD S1P > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap > FlexGuard® composite penetration resistant insert > Composite toecap > Mesh lining > EVA/rubber sole (Vibram®) > Width W > Size range: 35-47 > UK size range: 2-12 (including 6.5 and 9.5) SIP (FIU Comparis Comparis CS)

"Even after a long working day your feet still feel comfortable and you still have a lot of energy left!"

ENERGY ESD S3 Mesh/seamless TPU film upper/abrasion resistant TPU toecap FlexGuard® composite penetration resistant insert Composite toecap Mesh lining EVA/rubber sole (Vibram®) Width W Size range: 35-47 UK size range: 2-12 (including 6.5 and 9.5)



VIBE ESD S3

- > Knitted fabric/seamless TPU film upper/abrasion resistant TPU toecap
- > BOA® Fit System
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- > UK size range: 2-12 (including 6.5 and 9.5)















UP ESD S3

- > Mesh/seamless TPU film upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole (Vibram®)
- > Width W
- > Size range: 35-47
- $\boldsymbol{\mathsf{>}}$ UK size range: 2–12 (including 6.5 and 9.5)













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To give your feet the highest level of comfort, the Radiance collection features a special lightweight EVA midsole, using our own developed 3B-Motion technology: Bata's Boosting Base. The special molecular EVA structure is arranged in such a way that very little energy is lost upon ground impact. The use of specially formulated EVA material with high cushioning and elastic properties increases the level of comfort even further. What's more, you will get a real power BOOST when you are walking and, as a result, you will feel more energized.

BOOSTING BASE BATA'S BOOSTING BASE

ENERGY RETURN CUSHION

As a global leader in safety shoes, Bata Industrials has carefully adapted the highly boosting properties of EVA in the midsole. EVA is a common cushioning material in modern sports shoes, but the movements you make while working are different from when you are jogging; you lift, turn, kneel, bend and so on. It is therefore essential to get maximum feet and knee support. That is why we have performed numerous density tests in order to create a perfect balance between cushioning, energy return and stability.

STABILITY

The midsole hardness is 48 shore C. Wearing tests have proven that this is the right amount of softness to get the best balance between maximum feet comfort and stability. To ensure maximum stability, a stabilizer is placed on the upper at the heel.

COMFORT

By experimenting with the hardness of the midsole, we did not have to settle for a hard, uncomfortable rubber midsole or a structureless fluffy midsole. By incorporating our 3B-Motion technology, we have managed to create a perfect rebound, and therefore a smooth and comfortable feel. You can feel the boost in each step!



DB.01.02 OB

- > Microfiber upper
- > Mesh lining
- > Rubber outsole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13



FULL METAL FREE



DB.01.03 OB

- > Microfiber upper
- > Mesh lining
- Rubber outsoleWidth W
- > Size range: 35-48
- > UK size range: 2-13



FULL METAL FREE



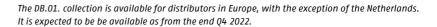
DB.01.04 OB

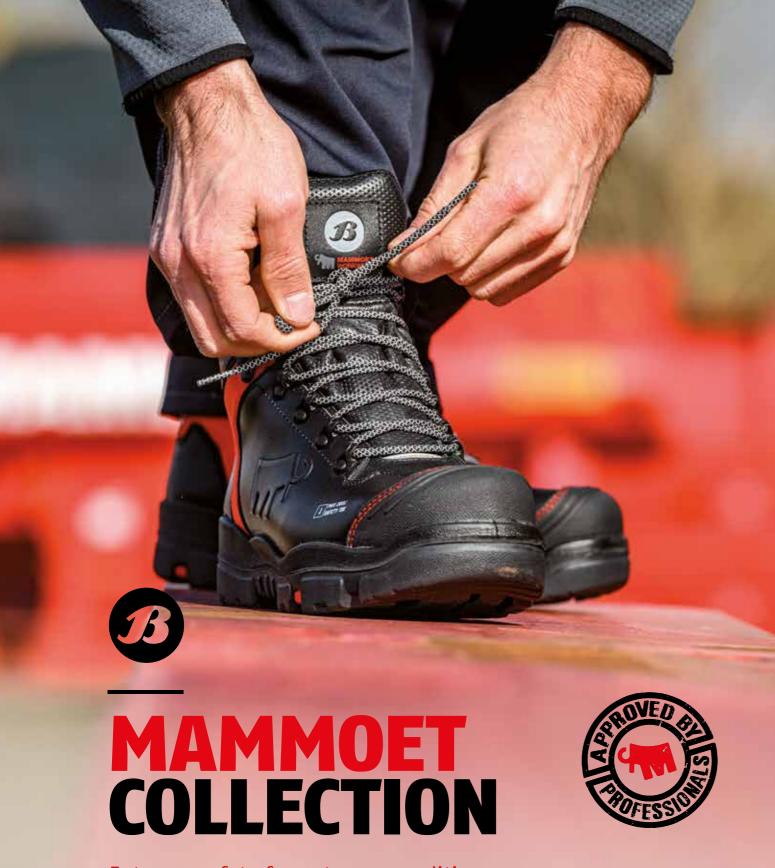
- > Microfiber upper
- Mesh liningRubber outsole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13











Extreme safety for extreme conditions.

Mammoet makes high demands on the safety shoes for their professionals. Bata Industrials has all the expertise and years of experience to make the best safety shoes. Together we have developed a collection of shoes, boots and socks of superior quality. The shoes and boots are made of full grain leather with an extra soft PU inlay sole and a SRC certified rubber

outsole. A premium collection that incorporates the latest technologies. The innovative Tunnelsystem® provides maximum shock absorption. Thanks to the HDry® membrane the shoes are waterproof, Odor Control® prevents unpleasant odors and the breathable Bata Cool Comfort® lining keeps your feet cool and dry. All to keep you fit, alert and therefore safe at work.

ANCHOR S3

ANKLE HIGH MODEL WITH LACES AND ZIPPER

- > Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Dirt proof zipper
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PII/rubber sole
- > Width: XW
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)









BARGE S3 PULL ON BOOT

- > Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- Composite toecap
- > Pull-up straps
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/rubber sole
- > Width: XW
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)



















BOLSTER S3

HIGH MODEL WITH LACES AND ZIPPER

- > Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- Composite toecap
- > Dirt proof zipper
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/rubber sole
- > Width: XW
- > Size range: 36-49 > UK size range: 3-14 (including 6.5 and 9.5)











WINCH S3 ANKLE HIGH MODEL WITH LACES

- > Full grain leather/abrasion resistant TPU upper/ abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/rubber sole
- > Width: XW
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)















MAMMOET ALLROUND ALL SEASONS SOCK

- > Calf-length sock (also to wear in the Bolster and Barge)
- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- ${\bf >}$ Optimal moisture–regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Leg, ankle and arch support
- Smooth board
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

UK sizes: 2-5 / 6-8 / 9-11 / 12-15

Composition: 49% cotton, 22% polyamide, 17% Pro-Cool® (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: black with red accents Sizes: 35-38 / 39-42 / 43-46 / 47-50







Collaboration between Mammoet and Bata Industrials: Best of both worlds

For this new collection of safety shoes and boots we have joined forces with Mammoet. With the common goal: to guarantee professionals the best possible protection. Both companies have a long history as market leaders in their field. And both are headquartered in the Netherlands. From there, we both derive maximum value from our global presence. Bata Industrials is part of the Bata Shoe Organization, the world's largest shoe manufacturer.

Safety, health and comfort. Bata Industrials is constantly pushing the boundaries in these areas. Combining our extensive expertise and experience with first-class materials, the most advanced techniques and the latest insights into design and comfort. We collaborate with scientists and carry out extensive tests in our own SATRA certified laboratory. Only when a shoe has passed all the tests it is ready to be worn. So that you stand strong, walk confidently and are safe in all conditions.

Now Mammoet and Bata Industrials are combining their knowledge and skills. The result: a new shoe collection that meets the highest safety requirements for safety shoes.

The new Mammoet Footwear collection brings together the best of both worlds.













and high shock absorption. The midsole is combined with a latex foam inlay sole and a lightweight upper made of breathable materials. These unique features ensure optimal climate and comfort in the shoe, all day long.

RISE S1P

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)









"Four new models: ultimate protection in a sporty style."

SET S1P

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- Mesh lining > EVA/rubber sole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)









DENSE S3

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole
- > Width W > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)







BRISK S3

- > Microfiber/mesh/PU non-stitching upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > EVA/rubber sole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)











when it comes to safety shoes, professionals today

want more than just the best protection. They want

shoes that offer maximum comfort and stability, look

stylish and at the same time provide their feet with



FALCON ESD S1

- > Suede leather upper
- > Steel toecap
- > Velcro closure
- > Mesh lining
- > PU/PU sole
- > Width W > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)







CERNAN ESD S1P

- > Knitted fabric upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > PU/PU sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-13









INTREPID S3

- > Action Leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Mesh lining
- > PU/PU sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)







SHEPARD S3

- > Action Leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- Steel toecap
- > Mesh lining
- > PU/PU sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)









FULL METAL FREE

FULL METAL FREE

ANTWERP S3

- > PU nubuck upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > PU/PU sole
- > Width W > Size range: 35-48
- > UK size range: 2-13







ROTTERDAM S3

- > PU nubuck upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > PU/PU sole
- > Width W > Size range: 35-48
- > UK size range: 2-13









FULL METAL FREE

LAX S3

- > Nubuck leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > PU/rubber sole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13











- > Full grain leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap

SCHIPHOL S3

- > Mesh lining
- > PU/rubber sole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13









SION S3

- > Nubuck leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap > Mesh lining
- > PU/rubber sole > Width W
- > Size range: 35-48
- > UK size range: 2-13







TERLET S3

- > Full grain leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Mesh lining
- > PU/rubber sole
- > Width W
- > Size range: 35-48
- > UK size range: 2-13











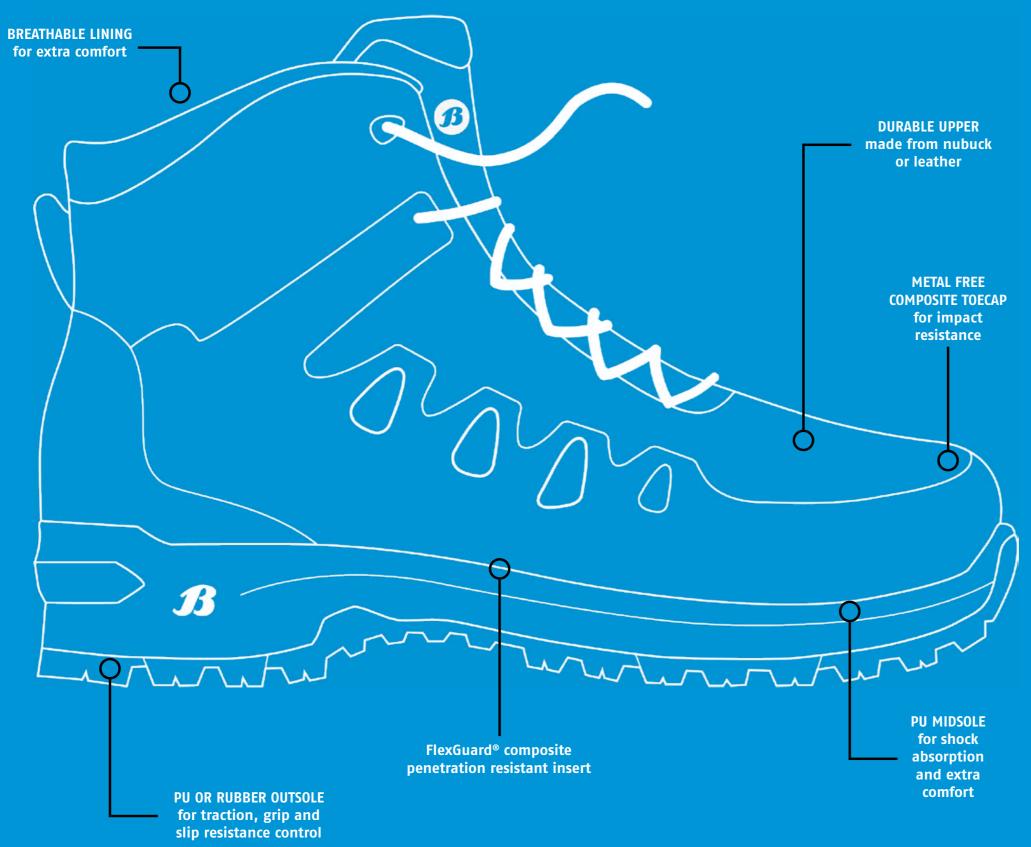






EAGLE ROTTERDAM

Engineered to provide the highest level of comfort in medium to heavy working conditions.



7 new Eagle models

The new models of the Eagle collection are completely metal-free and designed to perform in medium and heavy industry. With these safety shoes you are safe in sectors such as agriculture, construction, transportation and logistics. The Eagle collection has been a favorite of many professionals for years and you can expect the same perfect fit from the new models. The leather and nubuck shaft makes the shoe resistant to outside influences and even 100% waterproof models are now available in this collection. For optimal safety, all models incorporate the Flexguard® antipenetration insert which prevents sharp objects from penetrating the sole.



Full metal free

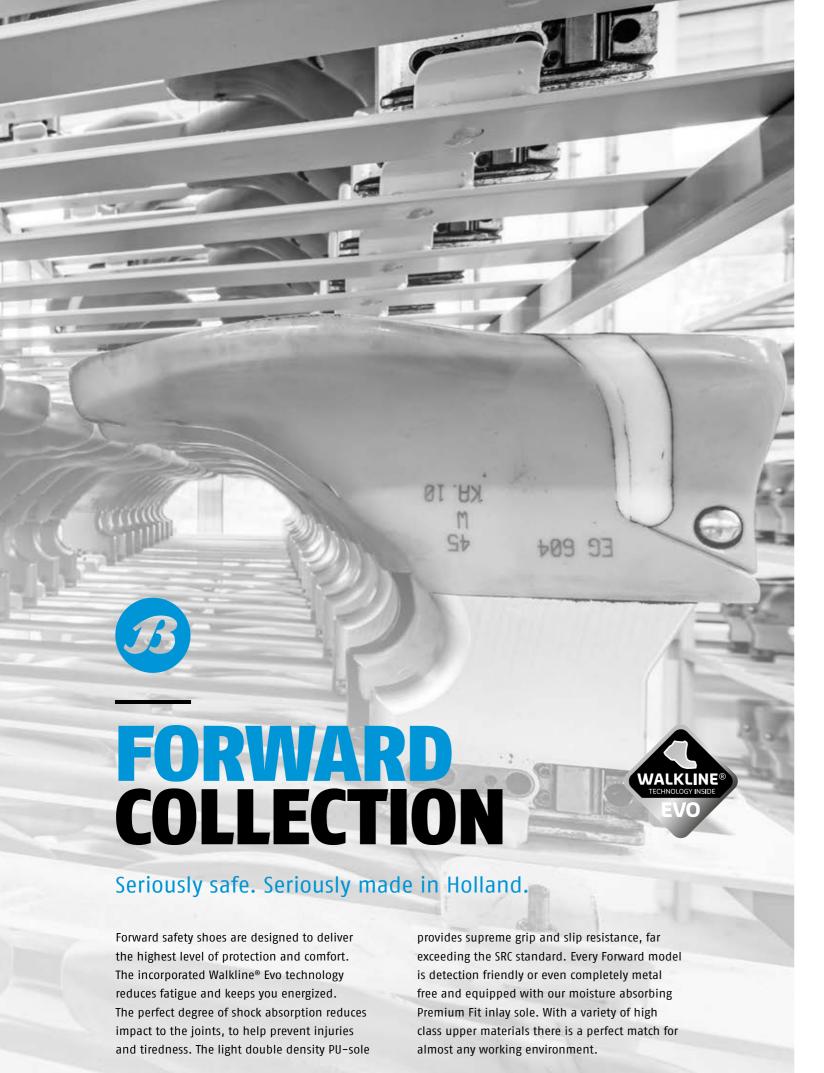
- For greater comfort in extreme cold environments like the Nordics or any cold storage facility.
- For safe access into areas where metal objects are not allowed like a Hospital MRI scan.
- And to get easy access to a controlled environment by avoiding delay or hassle at metal deteAction gates.



PU/PU vs PU/Rubber sole

PU (Polyurethane) soles are lightweight, resilient, flexible, and have good ground insulation and shock-absorbing properties. These soles have the best durability performance.

Rubber has excellent ground traction and is a non-marking, long-lasting material that enhances the shoe durability and longevity. Rubber soles are ideally suited for heavy duty outdoor use.



BREATH ESD S1P

- > Knitted fabric upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Oder control
- > PU/PU sole
- > Size range: 38-48
- > UK size range: 5-13









HELSINKI 3 ESD S1P

- > Microfiber/textile upper
- > FlexGuard® composite penetration resistant insert
- > Thermoplastic toecap
- > Velcro closure
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole > Width W
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)













LEGEND ESD S1P

- > Textile/leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Thermoplastic toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)















ENGINE ESD S3

- > Full grain leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Thermoplastic toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)















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GOAL/ GOAL BLACK ESD S3

- > Microfiber/leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Thermoplastic toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)













"The right level of shock absorption reduces impact to the joints to help prevent injuries and fatigue."

SCORE/ SCORE BLACK ESD S3

- > Microfiber/leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Thermoplastic toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole > Widths W-XW
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)

















TURBO ESD S3

- > Full grain leather/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Thermoplastic toecap
- > Bata Cool Comfort®-lining
- > PU/PU sole
- > Widths W-XW
- > Size range: W 36-49 / XW 38-48
- > UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



















FAST AND

Forward Legend features an adjustable dial and a super-strong lightweight cable in flexible cable guides that allow the shoe to be tightened. By turning the knob, the cable is tightened, loosened (quick release) and clicked into place. It ensures an even distribution of pressure. Each configuration is specially designed for performance.

- Adjustable fit
- · Automatic, even pressure distribution with every step
- Adapts to changing working conditions in the shoe
- No uncomfortable pressure points
- Does not loosen and therefore prevents tripping or falling

DURABLE QUALITY, GUARANTEED.

MALKLINE® EVO

Walkline® is an ergonomic system that Bata Industrials has developed together with biomechanical researcher Terje Haugaa. Haugaa found that more than 30% of people who wear safety shoes have one or more health-related foot problems. Reason; many safety shoes are designed with a 'banana' shape that forces the foot into an unnatural position. To solve this problem, Bata Industrials and Terje Haugaa developed Walkline® years ago.

Many years of further research and development led to the latest Walkline® technology: Walkline® Evo. This technology offers durable comfort, excellent grip and outstanding shock absorption. The natural last provides the perfect fitting for the foot, with the heel lock securing the heel of the foot. Flexlines provide maximum flexibility needed in dynamic work environments and offer a natural support in every step. As a result you become less tired and walk more energetically.

WALKUNE® TRCHNOLOGY INSIDE

ERGONOMIC

Walkline® Evo is ergonomic, based on applied science to maximize productivity of the foot motion by reducing fatigue and creating great comfort. Walkline® Evo guides and supports the foot to make natural movements and to use the momentum of the motion. The integrated, high-technology shank provides stability at the midfoot. Walkline® Evo helps you to stand and walk in a correct anatomical position.

2

DURABLE COMFORT

When you walk all day in your safety shoes, comfort has to be a top priority. Walkline® Evo offers durable comfort, supporting the foot movement in a healthy way. As an addition to the Walkline® Evo system, we integrated an extra thick inlay sole that stimulates natural foot movement and provides an extraordinary cushioning effect.



3

FLEXLINES

Walkline® Evo incorporates smart flexlines that follow the foot's natural flex zones, offering maximum support, grip and flexibility.



4

NATURAL LAST

Walkline® Evo offers perfect fitting by following the shape of the foot. Conventional shoe lasts force the foot into an unnatural banana shape, which can create anatomical problems. Walkline® Evo has a straight last, designed to fit the contour of the foot, keeping the foot in a secure position.



5

GRIP

Optimal grip is essential in all work environments. Slipping and falling account for many accidents on the work floor, which is easily avoided by wearing the right safety footwear. Walkline® Evo features anti-slip soles, which provide outstanding grip. We have added additional Flex Grip solutions in the design of our outsole for extra anti-slip purposes.



6

HEEL LOCK

Our heel lock makes sure the foot stays in the right position, locking it to support the natural foot motion.



SHOCK ABSORPTION

Walkline® Evo makes light work of hard surfaces. The Tunnelsystem® helps manage impact, providing energy return and cushioning. Our intelligent combination of midsole, outsole, inlay sole and in some cases shank can absorb shocks. This technology helps reduce impact to the joints, which reduces injuries and fatigue.





TRAXX 23 S1P

- > Nubuck leather/textile upper/ reflective material
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)







TRAXX 24 S1P

- > Nubuck leather/textile upper/ reflective material
- > Steel penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)









TRAXX 213 S1P

- > Nubuck leather/textile upper/
- abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)











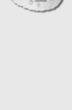




- > Nubuck leather upper
- > Steel toecap
- > Bata Cool Comfort®-lining > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)







TRAXX 92 S2

- > Nubuck leather upper
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)





- > Nubuck leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 39-48
- > UK size range: 6-13 (including 6.5 and 9.5)







- > Nubuck leather/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)









TRAXX NXT 97 S3

- > Nubuck leather/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)



















- > Nubuck leather upper/abrasion resistant TPU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)















TRAXX 204 S3

- > Nubuck leather upper/abrasion resistant TPU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)













TRAXX 218 S3

- > Full grain Crazy Horse leather/Nappa leather upper/ abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)

















TRAXX 219 S3

- > Full grain Crazy Horse leather/Nappa leather/ abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control > HDry® waterproof membrane
- > QuattroTech®-TPU-sole > Width W
- > Size range: 36-48 > UK size range: 3-13 (including 6.5 and 9.5)























ACT124 ESD S1

- > Nubuck leather/mesh upper
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW
- > Size range: W 38-49 / XW 38-49
- > UK size range: W 5-14 / XW 5-14 (including 6.5 and 9.5)











ACT143 ESD S1

- > Nubuck leather/mesh upper
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)











ACT151 S1P

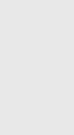
- > Microfiber upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Velcro closure
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Width W > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)











ACT152 ESD S1P

- > Microfiber upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)















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ACT153 ESD S1P

- > Microfiber upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Width W
- > Size range: 35-49 > UK size range: 2-14 (including 6.5 and 9.5)













ACT107 ESD S2

- > Nubuck leather/leather upper
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)











- > Nubuck leather/leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Width W
- > Size range: 35-49
- > UK size range: 2-14 (including 6.5 and 9.5)











- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW-XXW
- > Size range: W 35-49 / XW 38-49 / XXW 40-46
- > UK size range: W 2-14 / XW 5-14 / XXW 6.5-11 (including 6.5 and 9.5)









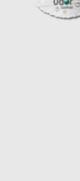


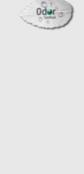






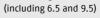






ACT113 S2 + ACT116 ESD S3 > Full grain leather upper

- > Steel penetration resistant insert (ACT116 ESD)
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths ACT113: W
- > Widths ACT116: W-XW
- > Size range ACT113: 35-49
- > Size range ACT116: W 35-49 / XW 38-49
- > UK size range ACT113: 2-14 (including 6.5 and 9.5) > UK size range ACT116: W 2-14 / XW 5-14











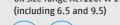


"The innovative Walkline® system supports the foot in its natural position."

ACT117 S2 + ACT120 ESD S3

> Full grain leather upper

- > Steel penetration resistant insert (ACT120 ESD)
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths ACT117: W
- > Widths ACT120: W-XW
- > Size range ACT117: 35-49 > Size range ACT120: W 35-49 / XW 38-49
- > UK size range ACT117: 2-14 (including 6.5 and 9.5)
- > UK size range ACT120: W 2-14 / XW 5-14















ACT119 S3

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecan
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW-XXW
- > Size range: W 35-49 / XW 38-49 / XXW 40-46
- > UK size range: W 2-14 / XW 5-14 / XXW 6.5-11 (including 6.5 and 9.5)









ACT141 ESD S3

- > Nubuck leather/leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW
- > Size range: W 35-49 / XW 38-49
- > UK size range: W 2-14 / XW 5-14 (including 6.5 and 9.5)















ACT142 ESD S3

- > Nubuck leather/leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > PU/PU sole
- > Widths W-XW
- > Size range: W 35-49 / XW 38-49
- > UK size range: W 2-14 / XW 5-14 (including 6.5 and 9.5)











ACT144 ESD S3

- > Full grain leather upper
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Leather lining
- > PU/PU sole
- > Widths W-XW
- > Size range: W 37-49 / XW 38-49
- > UK size range: W 4-14 / XW 5-14 (including 6.5 and 9.5)













- > Full grain leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecan
- > Leather lining
- > PU/PU sole > Widths W-XW
- > Size range: W 37-49 / XW 38-49
- > UK size range: W 4-14 / XW 5-14 (including 6.5 and 9.5)













- > Microfiber upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert

- > Odor Control
- > PU/PU sole
- > Width W























- > Steel toecap
- > Bata Cool Comfort®-lining

- > Size range: W 35-48
- > UK size range: W 2-13 (including 6.5 and 9.5)













ODOR CONTROL IS THE ANSWER TO THE PROBLEM OF SHOES THAT SMELL BAD

Odor Control is a total solution that attacks and controls 99.9% of bacteria attracted to sweaty feet.

WHERE DOES THE SMELL COME FROM?

When feet sweat, they release moisture from the 250,000 sweat glands on each foot. Bacteria are attracted to this moisture, which they consume and then excrete as waste gases with an unpleasant and penetrating odor.

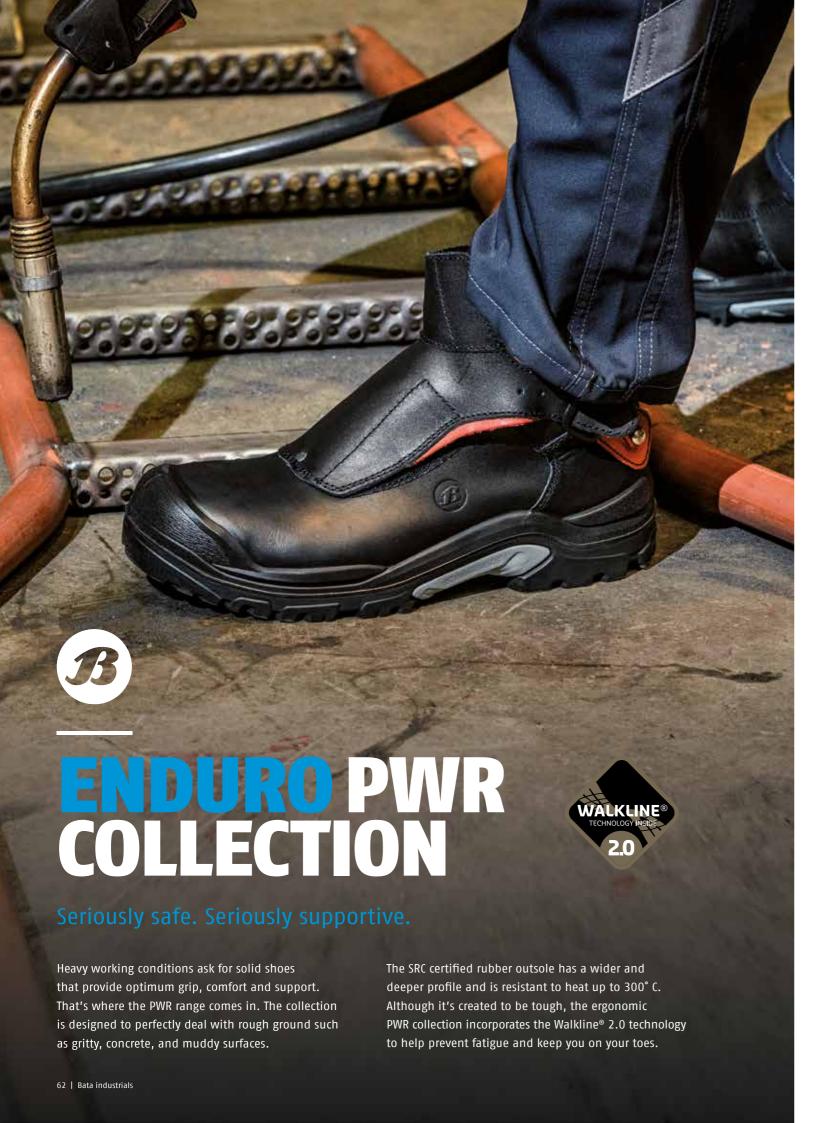
WHAT IS ODOR CONTROL?

Bata Industrials has worked together with scientists to develop a solution that not only eliminates odor, but is also completely ecofriendly. Whereas other methods leave a large environmental footprint, Odor Control is free of synthetic chemicals. It is based on a completely natural plant extract, derived from peppermint. Odor Control has the innate ability to control 99.9% of bacteria and even maintains its effect at temperatures of up to 240°C. This makes your feet feel fresh all day long.

TESTED TO THE HIGHEST STANDARD

Odor Control delivers excellent antimicrobial efficiency in AATCC 100 testing, as conducted by an independent laboratory. Tested and approved according to the strictest standards in the world for antibacterial finishes on textile materials, Odor Control is used not just in the sock liner of safety shoes, but in all areas surrounding the foot.

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PWR308 S3

- > Full grain leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW
- > Size range: W 38-48 / XW 38-48
- UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)









PWR309 S3

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW-XXW
- > Size range: W 38-48 / XW 38-48 / XXW 40-46
- > UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)













PWR311 S3

- > Full grain leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW
- > Size range: W 38-48 / XW 38-48
- UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)











PWR312 S3

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > TriTech Plus®-rubber-sole
- > Widths W-XW-XXW
- > Size range: W 38-48 / XW 38-48 / XXW 40-46
- > UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)

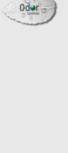












PWR318 S3

- > Nubuck leather/textile upper/ abrasion resistant PU toecap
- > Steel penetration resistant insert
- Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > TriTech Plus®-rubber-sole
- > Widths W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)









"Solid safety shoes that deal with rough grounds such as gritty, concrete and muddy surfaces."

PWR319 S3

- > Full grain leather/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > TriTech Plus®-rubber-sole
- > Widths W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)











PWR328 S3

- > Full grain leather/abrasion resistant PU toecap
- > Quick release closure
- > Steel penetration resistant insert
- > Steel toecap
- > Leather lining
- > TriTech Plus®-rubber-sole
- > Widths W-XW
- > Size range: W 38-48 / XW 38-48 > UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)
- > EN20349-2:2017 (Welding)

















64 | Bata industrials

HDry



LONGREACH BLACK BOA S3

- > Full grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > PU/rubber sole
- > Width XW
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)















"Engineered to provide the highest level of comfort in the toughest of working conditions."

LONGREACH BLACK ZIP S3

- > Full grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Dirt proof zipper
- > Bata Cool Comfort®-lining
- > PU/rubber sole > Width XW
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)











- > Nubuck leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Dirt proof zipper
- > Bata Cool Comfort®-lining
- > PU/rubber sole
- > Width XW
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)









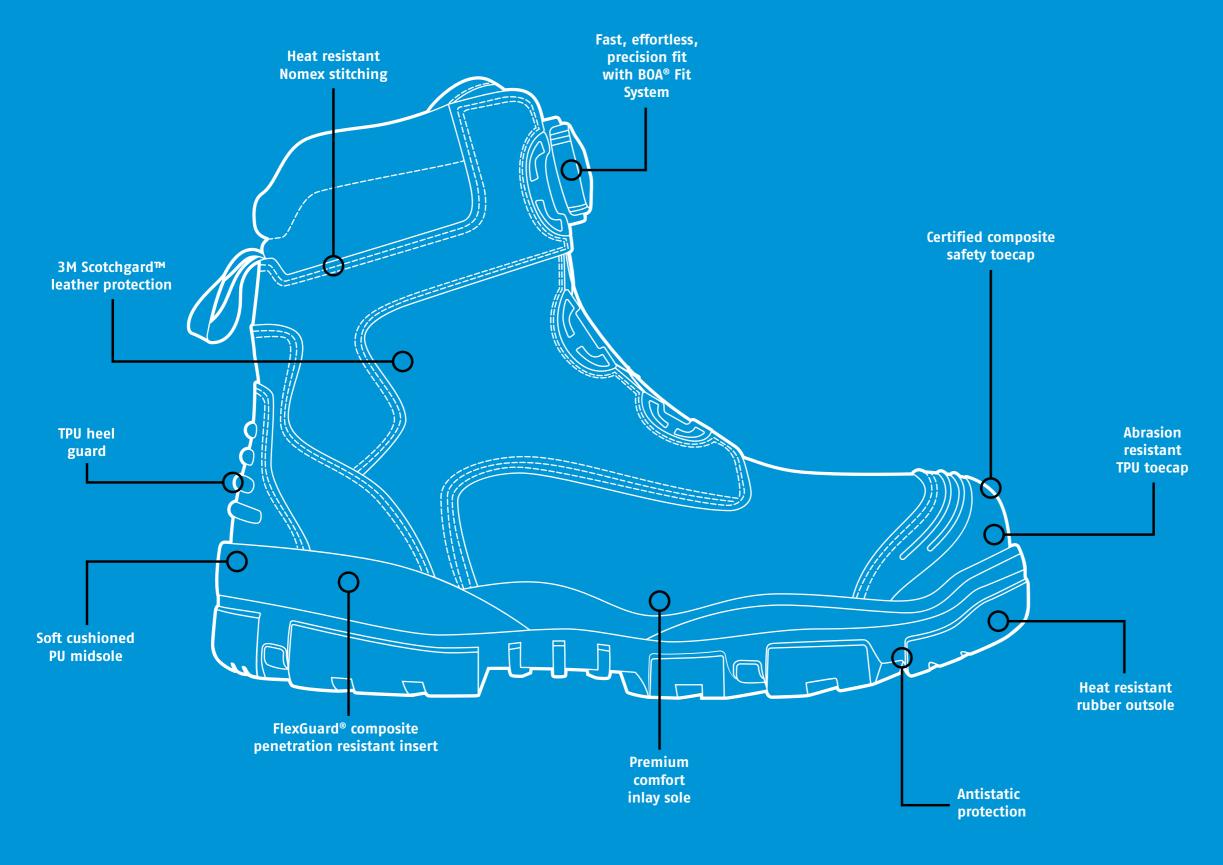




FULL METAL FREE

LONGREACH BOA

Engineered to provide the highest level of comfort in the toughest of working conditions.





BOA® Fit System

The BOA® Fit System makes shoe laces obsolete. The High Performance BOA® Fit System is quickly adjustable and guarantees a lifetime of carefree work days without laces untangling.



3M Scotchgard Protector

Built in leather protection that is designed to leave water and oil on the surface, which makes it easy to wipe dirt away. This will extend the life of your new favorite shoes.



Detection & airport friendly

This shoe is made with composite safety components certified to the highest safety standards. Making it ideal for travelling through metal detection portals and airport security.

COLLECTION Seriously safe. Seriously energizing. and ergonomics of the foot. We have combined high-The increased performance and comfort of the Nova tech microfiber materials and breathable fabrics with collection will leave you with the right amount of a flexible, dynamic SRC certified TPU QuattroTech® energy. The biomechanical Walkline® 2.0 technology, sole. This creates a shoe that is designed for safety optimizes the wearer's walk and gait. The Flexlines in the sole follow the foot's natural flexing zones, and looks ultra-stylish. Its light, breathable materials creating a more energetic walking experience. The very make it easy to wear. The result? You'll stay energized strong heel counter contributes to the stabilization throughout the whole day, wherever you work.

CRYPTO ESD S1P

- > Microfiber upper
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Width W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)

















SYNC ESD S1P

- > Microfiber upper
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Widths W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)









RADAR ESD S3

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Widths W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)















TRONIC ESD S3

- > Full grain leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Steel toecap
- > BOA® Fit System
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Widths W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)

















VECTOR ESD S3

- > Full grain leather upper/abrasion resistant PU toecap > Steel penetration resistant insert
- > Steel toecap
- > Bata Cool Comfort®-lining
- > Odor Control
- > QuattroTech®-TPU-sole
- > Widths W
- > Size range: W 36-48
- > UK size range: W 3-13 (including 6.5 and 9.5)















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RIGA S1

- > Suede upper
- > Steel toecap
- > Velcro closure
- Mesh liningPU/PU sole
- > Width XW
- > Size range: 35-48
- > UK size range: 2-13 (including 6.5 and 9.5)





SAXA ESD S2

- > Nubuck leather/nylon mesh upper
- > Steel toecap
- > Bata Cool Comfort®-lining
- > PU/PU sole
- > Widths W-XW
- > Size range: W 37-48 / XW 37-48
- > UK size range: W 4-13 / XW 4-13 (including 6.5 and 9.5)









NORFOLK S3

- > Full grain leather upper
- > Steel penetration resistant insert
- > Steel toecap
- > Mesh lining
- > PU/PU sole
- > Width XW
- Size range: 35-48UK size range: 2-13 (including 6.5 and 9.5)







STANFORD ESD S3

- > Full grain leather upper
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Leather lining
- > PU/PU sole > Width W
- > Size range: 40-48
- > UK size range: 6.5-13 (including 9.5)









STOCKHOLM S3

- > Full grain leather upper/abrasion resistant PU toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Mesh lining
- > PU/PU sole
- > Width XW

> Size range: 37-48

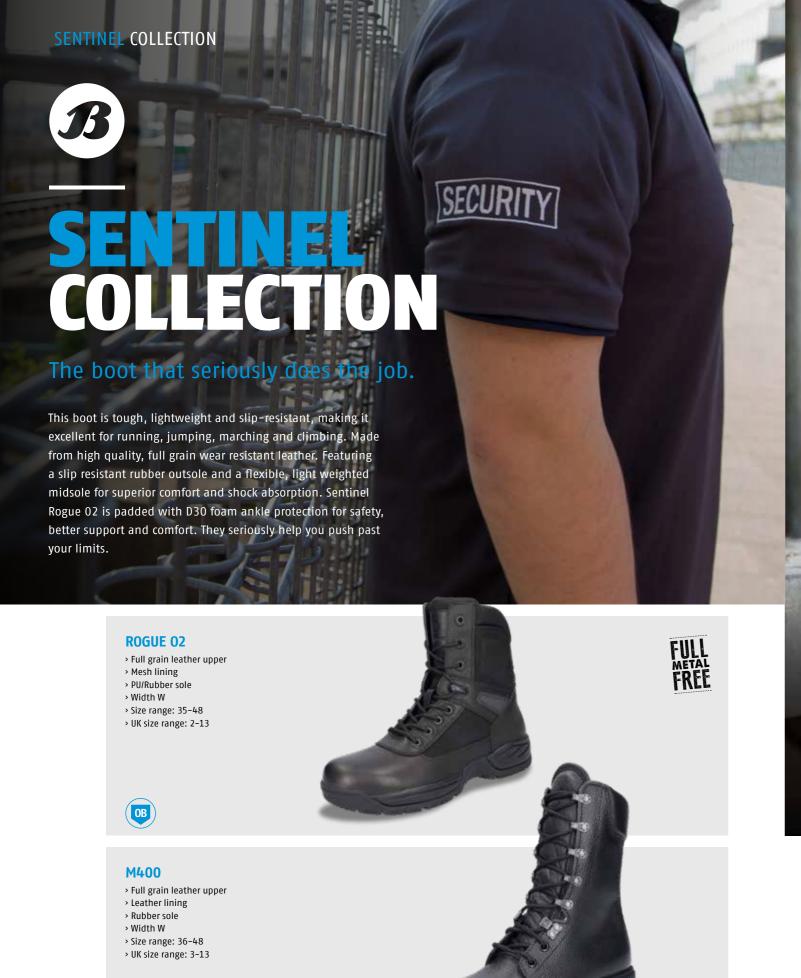
> UK size range: 4-13 (including 6.5 and 9.5)













CURVE S1P

- > Microfiber upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Nylon mesh-lining
- > EVA/rubber sole
- > Width W > Size range: 34-42
- > UK size range: 1-8 (including 6.5)



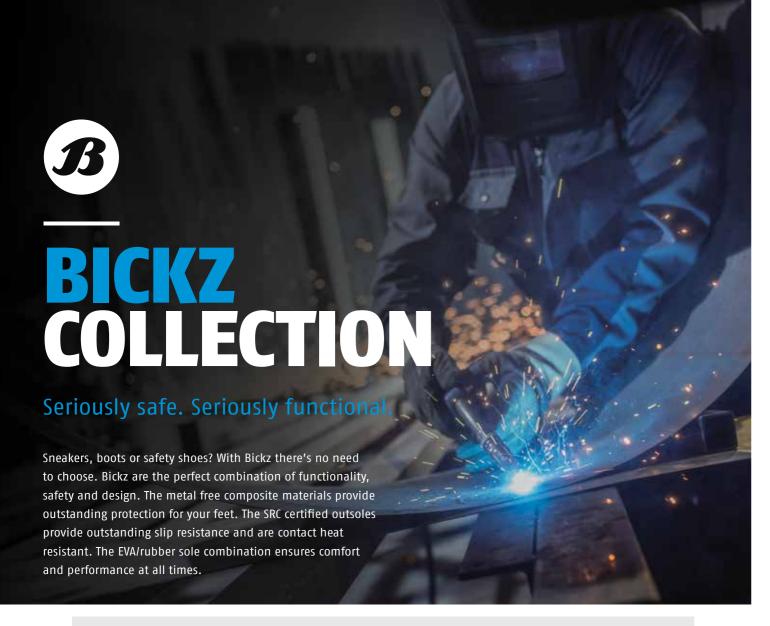








OB



BICKZ 305 S3

- > Full grain leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- Composite toecap
- > BOA® Fit System
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)











- > Full grain leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Dirt proof zipper
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13 (including 6.5 and 9.5)















BICKZ 731 ESD S3

- > Nubuck leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)













BICKZ 732 ESD S3

- > Leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)













BICKZ 733 ESD S3

- > Nubuck leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)













BICKZ 728 ESD S3

- > Nubuck leather upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Bickz Cool System®-lining
- > EVA/rubber sole
- > Width W
- > Size range: 36-48
- > UK size range: 3-13 (including 6.5 and 9.5)













COLLECTION Seriously tough. Seriously rough. On the following pages you can find all our slip on safety boots. Our boots have been developed to deal with the toughest demands and to meet the highest level of performance. They combine outstanding comfort for the longest working days with premium protection. SUMM Boot black winter, SUMM Boot brown winter, Goliath, Potent and Robust have a fur lining for perfectly warm feet in cold working conditions. The Colossus and Barge are perfect for wet circumstances because of their HDry membrane. The advantage of a boot is that you can quickly slip in and out of them. This is especially useful when you move a lot between work environments during the day, for example an indoor office and outdoor site. 78 | Bata industrials

SUMM* BOOT BLACK S3

- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps > Mesh lining
- > PU/PU sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13







SUMM* BOOT BLK WINTER S3

- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps
- > Faux fur lining
- > PU/PU sole
- > Width W
- > Size range: 38-48
- > UK size range: 5-13







SUMM* BOOT BROWN S3

- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps
- > Mesh lining
- > PU/PU sole
- > Width W
- > Size range: 38-48 > UK size range: 5-13





SUMM* BOOT BRN WINTER S3

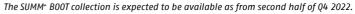
- > Full-grain leather upper/abrasion resistant TPU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Pull up straps
- > Faux fur lining
- > PU/PU sole > Width W
- > Size range: 38-48
- > UK size range: 5-13











COLOSSUS S3

- > Full grain leather upper/abrasion resistant rubber toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Pull-up straps
- > Bata Cool Comfort®-lining
- > HDry® waterproof membrane
- > TriTech Plus®-rubber-sole
- > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)







GOLIATH S3

- > Full grain leather upper/abrasion resistant rubber toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Pull-up straps
- > Faux fur lining
- > TriTech Plus®-rubber-sole
- > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)







POTENT S3

- > Full grain leather upper/abrasion resistant rubber toecap
- > Steel penetration resistant insert
- > Steel toecap
- > Dirt proof zipper
- > Faux fur lining
- > TriTech Plus®-rubber-sole
- > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)







ROBUST S3

- > Full grain leather upper/abrasion resistant rubber toecap
- > Steel penetration resistant insert
- Steel toecap
- > Pull-up straps
- > Faux fur lining
- > TriTech Plus®-rubber-sole
- > Width XW
- > Size range: 39-49
- > UK size range: 6-14 (including 6.5 and 9.5)









HDry









- > Pull up leather upper/abrasion resistant PU toecap
- > FlexGuard® composite penetration resistant insert
- > Aluminum toecap
- > Mesh lining
- > Odor Control
- > PU/PU sole (Michelin)
- > Width W
- > Size range: 37-48
- > UK size range: 4-13 (including 6.5 and 9.5)









"For the right boot you look for safety, comfort and price. But style matters too, right?"

MAMMOET BARGE S3

- > Full grain leather/abrasion resistant TPU upper/abrasion resistant rubber toecap
- > FlexGuard® composite penetration resistant insert
- > Composite toecap
- > Pull-up straps
- > Bata Cool Comfort®-lining
- > Odor Control
- > HDry® waterproof membrane
- > PU/rubber sole > Width: XW
- > Size range: 36-49
- > UK size range: 3-14 (including 6.5 and 9.5)















WORKMASTER II - BLACK S5

- > Steel penetration resistant insert
- Steel toecap
- > Polyester lining
- > PVC sole > Width W
- > Size range: 38-47
- > UK size range: 5-12 (including 6.5 and 9.5)











"The best choice when you're looking for high performance, premium quality and lasting durability."

FIND YOUR SHOE

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FIND YOUR SHOE

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FIND YOUR SHOE

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THE SAFETY STANDARD

If a shoe carries a CE-label, this indicates the following: the product meets the requirements of European Regulation 2016/425 regarding personal protective equipment. The CE-standard EN ISO 20345: 2011 has recently renewed. The new CE-standard EN ISO 20345: 2022 consists of two parts. The basis label means that a product meets a number of basic requirements. If the product also meets certain additional requirements, this is indicated by a symbol on the shoe. Below an explanation of the symbols.

The old standard:2011 remains in force for safety shoes that are already on the market and for which the certification is still valid. A safety shoe certificate is valid for 5 years. Safety shoes introduced after 30 March 2023 will be tested according to the new standards. This means that in the coming years there will be a transition period in which safety shoes comply with either the old or the new certification. On our website you will find more information about this topic.

EXPLANATION OF THE SYMBOLS - IN BLUE THE CHANGES FOR 20345: 2022

- **OB** Professional shoes without a toecap
- SB Protective footwear for professional use with toecaps designed to give protection against impact when tested at an energy level of 200 joules
- S1 As SB plus antistatic properties, energy absorption of seat region, closed heel and resistance to fuel oil
- **S1P** As S1 plus metal anti penetration resistant insert
- **S1PS** As S1 + anti penetration insert, non-metal Ø 3,0 mm
- **S1PL** As S1 + anti penetration insert, non-metal \emptyset 4,5 mm
- **S2** As S1 plus water resistance and water absorption of upper material
- S3 As S2 plus metal anti penetration resistant insert and cleated outsole
- As S2 + anti penetration resistant insert non-metal (Ø 3,0 mm) and cleated outsole
- S3L As S2 + anti penetration resistant insert non-metal (Ø 4,5 mm) and cleated outsole
- S4 All-rubber or all-polymer footwear, antistatic properties, energy absorption of seat region, protective toecap, closed heel and resistance to fuel oil
- S5 As S4 + anti penetration resistant insert metal and cleated outsole
- S5S As S4 + anti penetration resistant insert non-metal (Ø 3,0 mm) and cleated outsole
- S5L As S4 + anti penetration resistant insert non-metal (\emptyset 4,5 mm) and cleated outsole
- As S2 + the shoes feature water repellency or are water resistant
- S7 As S3 + the shoes feature water repellency or are water resistant
- S7S As S3S + the shoes feature water repellency or are water resistant
- $\ensuremath{\mathsf{S7L}}$ $\ensuremath{\mathsf{As}}$ S3L + the shoes feature water repellency or are water resistant

ADDITIONAL REQUIREMENTS FOR SPECIAL APPLICATIONS WITH SPECIFIC MARKS - IN BLUE THE CHANGES FOR 20345; 2022;

P	Perforation resistance, metal	E	Energy absorption	FRU	Flame Resistant Upper
	plate insert		Insulating footwear	FO	Fuel Oil resistance
PS	Perforation resistance, non-	M	Metatarsal protection 100 J	HRO	Heat Resistant Outsole
	metal plate insert. Tested with		impact energy	SBH	Hybrid footwear
	Ø 3,0 mm conic nail	HI	Heat Insulation	ESD	Electro Static Discharge
PL	Perforation resistance, non-	CI	Cold Insulation	SR	Slip resistance *
	metal plate insert. Tested with	CR	Cut Resistant footwear	SC	Scuf Cap
	Ø 4,5 mm conic nail	AN	Ankle protection	LG	Ladder Grip
C	Conductive	WR	Water Resistant footwear		
Α	Antistatic	WPA	Water Penetration and	*WPA r	eplaces WRU, SR replaces SRA/SRB/SRC
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SAFETY FOOTWEAR - This footwear is designed to minimize the risk of injury from the specific hazards as identified by the marking on the particular product (see marking codes above). However, always remember that no item of PPE can provide full protection and care must always be taken while carrying out the risk-related activity.

PERFORMANCE AND LIMITATIONS OF USE - These products have been tested in accordance with EN ISO 20345 for the types of protection defined on the product by the marking codes explained above. However, always ensure that the footwear is suitable for the intended end use.

COMPATIBILITY – To optimize protection, in some instances it may be necessary to use this footwear with additional PPE such as protective trousers or over gaiters. In this case, before carrying out the risk related activity, consult your supplier to ensure that all your protective products are compatible and suitable for your application.

SOCKS & INLAYS SOLES - Wear Bata Industrials socks for the best comfort Change your socks regularly and, in case of perspiration, take alternating hot and cold baths. Change shoes regularly: leather is a natural product and should be allowed to rest. Choose the right shoe for your foot. If needed you can make them custom—made with our supportive inlay soles. Only with the right combination will the safety shoe retain its original certification. On our website an overview of which inlay soles are suitable for which safety shoes.



LADY SOCKS

SERIOUSLY. ladylike



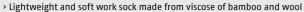
You know what you want. And we've listened to that. As the name suggests, we developed the Lady socks range especially for women. Tailored to the shape and size of the woman's foot, made from the best materials and with innovative technologies. Because women's feet are very different in both shape and sensitivity. Not only is the average woman's foot smaller and more narrow, a woman also positions her foot differently and tends to have cold feet more quickly.

That is why we have developed this unique collection of work socks especially for today's professional woman. Made from the best and most durable fibers, yarns and supportive zones. With a fit and comfort specially created for you.

Sizes: S (35-38) / M (39-42) UK sizes: S (2-5) / M (6-8)

LADY BAMBOO

A lightweight and extra soft work sock specially shaped for the woman's foot. Made from viscose of bamboo and wool for softness and moisture regulation plus polyamide for strength of the sock. Through the combination of excellent moisture–regulating properties and Pro–Cool® polyester fibers, feet remain pleasantly dry and fresh. Due to the antibacterial Amicor™ unpleasant odors don't stand a chance.



- > Designed for women's feet
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Leg and arch support
- Comfort board
- $\boldsymbol{\mathsf{^{>}}}$ Extra protection and comfort due to the terry sole
- Shock absorption
- $\boldsymbol{\mathsf{^{\hspace{-.2em} >}}}$ Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 31% viscose of bamboo, 30% polyamide, 19% Pro-Cool® (polyester), 10% Amicor™ (acrylic), 8% wool, 1% Bekinox® (metal fiber), 1% Lycra® (elastane)

Available in: light grey



LADY COTTON

An all-round work sock, designed for women's feet. Lady Cotton is made from cotton with Pro-Cool® polyester fibers in the foot, which will transport moisture to the outside of the sock. Thanks to the combination of Pro-Cool® and ventilation channels feet will stay comfortably fresh and dry. Due to the antibacterial silver unpleasant odors don't stand a chance. Optimal wearing comfort provided by anatomically shaped footbed.

- > All-round work sock made from cotton
- > Designed for women's feet
- > Optimal moisture-regulating properties and air circulation ensure fresh, dry feet
- > Leg support
- > Comfort board
- > Extra comfort due to the terry sole
- > Shock absorption
- > Unpleasant odors stand no chance due to antibacterial silver
- ESD due to silver

Composition: 51% cotton, 31% Pro-Cool® (polyester), 13% polyamide, 3% silver, 2% Lycra® (elastane)

Available in: navy





HEAVY DUTY SOCKS

SERIOUSLY. heavy duty



The heavy duty socks in this collection are designed to be worn in tough, rough working conditions. We have used the strongest and most durable fibers, yarns and protective zones for a perfect fit and extra comfort to your safety footwear. Perfectly comfortable, supported and protected when your feet need it most.

Sizes: S (35-38) / M (39-42) / L (43-46) / XL (47-50) UK sizes: S (2-5) / M (6-8) / L (9-11) / XL (12-15)

HEAVY DUTY COTTON

An extra strong sock made from cotton, reinforced with polyamide at foot and heel. Specially designed to be worn in heavy duty working conditions with STUR safety shoes and boots. Heavy Duty socks also pair great with all our safety footwear made for tough work. Feet will stay perfectly comfortable thanks to excellent moisture–regulating properties and the extra soft and cushioned terry in the sole and leg.

- > Extra strong sock in calf-length (also to wear in boots)
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Leg and arch support
- Comfort board
- > Reinforced zones around the heel, footbed and toe ensure extra durability
- > Extra comfort due to the terry sole and leg
- > Shock absorption

Composition: 75% cotton, 23% polyamide, 2% Lycra® (elastane)

Available in: black



SPECIAL SOCKS

SERIOUSLY. good protection



The special socks in this range are designed to offer protection in specific working environments and conditions. The best fibers, yarns and protective zones are used to guarantee a perfect fit and enhanced comfort to your safety shoes. Leaving your feet safe, supported and protected.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 **UK sizes:** 2-5 / 6-8 / 9-11 / 12-15

ANTI BUG

A long sock made from cotton with Cell Solution Protection® fibers. Protects feet and lower legs against nasty ticks and mosquito bites and more importantly against infectious diseases related to these bites. A perfect sock for foresters, horticulturists, farmers, soldiers and anyone working in nature.

- > Effective protection of feet and lower legs due to Cell Solution Protection® fibers
- > Cell Solution Protection® is a patented technology in which the insect repellent permethrin is spun deep into the fiber and ensures an even release of the permethrin
- > Maintains its protection up to 100 washes and does not require post-treatment
- > Cell Solution® Protection is Oeko-Tex® Class II certified and does not irritate to skin
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel and toe
- > Leg and arch support > Smooth board
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Unpleasant odors stand no chance due to antibacterial silver

Composition: 32% cotton, 24% polyamide, 18% Pro-Cool® (polyester), 11% Lenzing Modal® (viscose), 11% Cell Solution Protection® (cellulose), 2% Lycra® (elastane), 2% silver

Available in: gray-green



* Wearing Anti Bug socks does not offer a 100% quarantee against ticks and mosquito bites. It remains important to check your body and clothing for ticks after coming indoors.

FLAME PROOF

A flame-retardant sturdy calf-length sock made from Zirpro virgin wool with meta-aramid fiber. Specially designed for fire crews and welders. Safe and extra comfortable. Complies with safety standards EN ISO 14116:2015.

- > Good protection in extreme heat due to flame-retardant. heat-resistant virgin wool
- > Shrink-proof and therefore easily washable in the washing machine
- > Special zones provide protection for heel, toe and Achilles
- > Leg and arch support
- > Comfort board
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption

Composition: 44% Zirpro (virgin wool), 30% Kermel® (meta-aramid), 24% polyamide, 2% Lycra® (elastane)

Available in: black



ALL SEASONS SOCKS

SERIOUSLY. good comfort



No matter how cold or warm it is, the natural fibers in Bata's All Seasons socks always feel pleasant. All Seasons socks are available in Merino wool and cotton.

The Merino wool comes from Merino sheep with very fine wool that does not itch. As a result, the Merino wool socks are great in any circumstance. Wool ensures an even temperature of the skin, retains 30% moisture without feeling wet and is naturally elastic, dirt-resistant and anti-bacterial.

Cotton socks are stronger than wool and can be washed at 40° C. Special zones in the sock guarantee a perfect fit and ultimate comfort. Your feet are safe, protected and supported in the right places.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 **UK sizes:** 2-5 / 6-8 / 9-11 / 12-15

ALL SEASONS COTTON

- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Leg, ankle and arch support
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep
- feet feeling fit
- > ESD due to metal fiber

Composition: 49% cotton, 22% polyamide,

17% Pro-Cool® (polyester), 9% Amicor™ (acrylic),

2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: gray



ALL SEASONS MERINO WOOL

- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Leg, ankle and arch support
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 45% Merino wool, 26% polyamide,

17% Pro-Cool® (polyester), 9% Amicor™ (acrylic),

2% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: anthracite



LOGO SOCKS

OEKO-TEX®

SERIOUSLY. remarkable

Professional from head to toe? Then have your company logo knitted into the work socks. Our logo socks are top quality. They are designed for a wide range of working environments. We use the best yarn and produce and personalize the socks in Europe.

* Minimum of 600 pairs per order. Ask our sales team for specific order conditions.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 **UK sizes:** 2-5 / 6-8 / 9-11 / 12-15

EXECUTIVE

The perfect combination of an office and industry sock, made with thin yarns, partly recycled.

- > Lightweight sock with perfect fit, due to more Lycra® elastane
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel and toe
- > Leg and arch support
- > Smooth board
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Moisture management through cotton
- > Shock absorption

Composition: 47% cotton, 26% polyamide, 24% recycled polyester,

3% Lycra® (elastane)

Available in: black. Logo on foot or leg



INDUSTRY INDOOR

Comfortable sock which gives a cool feeling.

- > Medium weight sock with perfect fit, due to more Lycra® elastane
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Arch support
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 50% cotton, 20% polyamide, 18% Pro-Cool® (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: black. Logo on foot or leg



INDUSTRY OUTDOOR

Comfortable, very strong sock for outdoor use.

- > Medium weight sock with Thermolite® for warmer feet
- > Air flow at foot, moisture management and shock absorption through terry knit in foot
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel and toe
- > Ankle and arch support
- > Comfort seam

Composition: 77% Thermolite® (polyester), 22% polyamide, 1% Lycra® (elastane)

Available in: black. Logo on foot or leg









DISCOVER THE POSSIBILITIES ON OUR WEBSITE: WWW.BATAINDUSTRIALS.COM





BATA INDUSTRIALS

THE SAFETY SHOE

COOL SOCKS

OEKO-TEX®

SERIOUSLY. cool and dry

KEEP YOUR HEAD AND FEET COOL!

Working in a warm environment? Cool socks from Bata Industrials offer your feet a pleasant cooling. All models from this collection contain Pro-Cool®. This fiber leads perspiration from your foot through the sock to the inner lining of the shoe. This keeps your feet nicely cool and dry, which reduces the risk of blistering. The combination with other materials (fibers and yarn) and the addition of various protective zones ensure unique functional and comfort-enhancing properties. The blue line on the side of the sock shows that it is a Cool sock.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 **UK sizes:** 2-5 / 6-8 / 9-11 / 12-15

COOL LA 1

A short seamless ankle sock of cotton and Polyfresh® polyester, reinforced with polyamide. Specially designed to be worn in hot working conditions in safety shoes.

- > Short comfort collar
- > Extra comfort due to terry cloth sole and zones at heel and toes
- > Reinforced zones around heel and toe ensures extra durability
- > Optimal moisture-regulation properties ensure fresh and dry feet
- > Ultrafresh® treatment keeps unpleasant smells at bay
- > Flex Fit ensures a smooth transition from leg to foot
- > Arch support
- > ESD due to metal fiber
- > Seamless toe

Composition: 40% cotton, 32% Polyfresh® (polyester) 23% polyamide, 2% elastane, 1% Bekinox® (metal fiber)

Available in: black



COOL LS 1

Feet remain pleasantly dry within this comfortable sock with its outstanding moisture-regulating properties.

- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Leg and arch support
- > Reinforced zones around the heel and toe ensure extra durability
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 44% cotton, 30% polyamide, 15% Pro-Cool® (polyester), 8% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber) Available in: black



COOL LS 2

A stylish, comfortable sock for people who prefer to wear a thin, moisture-regulating sock.

- > Finely knitted, strong sock
- > Extra support prevents feet from becoming tired
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Arch support
- > Reinforced zones around the heel and toe ensure extra durability
- > ESD due to metal fiber

Composition: 39% Pro-Cool® (polyester), 39% polyamide, 20% cotton, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black





WHAT'S IN A NAME?

The name of the sock speaks for itself: the Cool socks keep your feet cool, with the Thermo socks they stay nice and warm. There are two letters behind the name. The first letter stands for the volume of the sock: light, medium or heavy. The second refers to the length: short, mid-high or long. This way you can immediately see which sock suits you best.

Thickness/volume

L = Light

M = Medium

A = Ankle S = Short

Length

M = Mid-high

L = Long

COOL MS 1

This moisture-regulating sock is one of the best and strongest socks in

- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Leg, ankle and arch support
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > ESD due to metal fiber

Composition: 51% Pro-Cool® (polyester), 27% cotton, 20% polyamide, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

Available in: black





COOL MS 2

The very latest technologies have been incorporated into this strong, moisture-regulating sock.

- > Thanks to optimal ventilation, feet remain cool and dry
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel and toe
- > Leg support
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 35% cotton, 25% Pro-Cool® (polyester),

24% polyamide, 14% Amicor™ (acrylic), 1% Lycra® (elastane),

1% Bekinox® (metal fiber)

Available in: anthracite, black





COOL MS 3

A strong, sporty sock with very good moisture-regulating properties. Pro-Cool® draws perspiration from the foot via the outer side of the sock to the interior lining of the shoe.

- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Extreme moisture-regulating properties ensure pleasantly dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles > Leg, ankle and arch support
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Unpleasant odors stand no chance due to antibacterial silver > FSD due to silver

Composition: 78% Pro-Cool® (polyester), 19% polyamide, 2% Silver, 1% Lycra® (elastane)

Available in: blue denim with gray





OEKO-TEX® STANDARD 100 V34439 Centerchel Table for control authoris sen, alle for controlled to

THERMO SOCKS

SERIOUSLY. warm and dry

Do you work in cold and damp conditions? Thermo socks from Bata Industrials will keep your feet warm and dry. Most of our Thermo socks have a high percentage of virgin wool. We combine this with other yarns and fibers. Each sock has its own combination and its own sophisticated protective zones. This way each sock, gets unique functional and comfortenhancing properties.

Sizes: 35-38 / 39-42 / 43-46 / 47-50 UK sizes: 2-5 / 6-8 / 9-11 / 12-15

THERMO HM 2

A thick, calf-length sock made from virgin wool to keep feet pleasantly warm and dry. Ideal for in boots and high cut shoes. A superb fit, with a specially designed board that prevents sagging.

- > The natural action of wool ensures nice dry feet
- > Good support for the leg and front of the foot reduces fatigue
- > Special zones provide protection for heel, toe and shinbone
- $\boldsymbol{\raisebox{1pt}{\text{\circle*{1.5}}}}$ Leg and arch support
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- Shock absorption

Composition: 40% polyamide, 37% shrink-resistant virgin wool, 22% acrylic, 1% Lycra® (elastane)

Available in: black



"Keep your feet warm and dry with Bata Industrials socks."

THERMO MS 1

This comfortable sock is 100% synthetic and the strongest sock in the collection. It is superbly warm and has excellent moisture regulation, ideal for people who have to work in cold conditions like construction workers and road menders.

- > Insulating sock that keeps feet agreeably warm
- > Optimal air circulation for pleasantly fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- $\boldsymbol{\cdot}$ Special zones provide protection for heel, toe and Achilles
- > Ankle and arch support
- > Comfort seam
- $\boldsymbol{\raisebox{1pt}{\text{\circle*{1.5}}}}$ Extra protection and comfort due to the terry sole
- > Shock absorption

Composition: 75% Thermolite (polyester), 24% polyamide,

1% Lycra® (elastane)

Available in: black



THERMO MS 3

A warm, woolen ankle sock with superb moisture regulation. Thanks to the combination of virgin wool and Pro-Cool®, feet remain warm and dry in all conditions.

- > Optimal air circulation for pleasantly fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe and Achilles
- > Comfort seam
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 34% shrink-resistant virgin wool, 29% polyamide, 23% Pro-Cool® (polyester), 12% Amicor™ (acrylic), 1% Lycra® (elastane),

1% Bekinox® (metal fiber)

Available in: black



THERMO ML

An agreeably long, warm woolen sock, ideal for people wearing boots. Through the combination of virgin wool and Pro-Cool®, feet remain warm and dry in all conditions. Has many supportive and protective zones, plus an extra-long band to prevent sagging.

- > Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- > Optimal air circulation for pleasantly fresh, dry feet
- $\boldsymbol{\rightarrow}$ Flex Fit ensures a smooth transition from leg to foot
- > Special zones provide protection for heel, toe, ankle, Achilles, shinbone and calf
- > Leg, ankle and arch support
- > Comfort seam
- > Shock absorption
- Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- > ESD due to metal fiber

Composition: 47% shrink-resistant virgin wool, 27% polyamide, 16% Pro-Cool® (polyester), 8% Amicor™ (acrylic), 1% Lycra® (elastane),

1% Bekinox® (metal fiber)

Available in: anthracite





INLAY SOLES COLLECTION

The right inlay sole makes a safety shoe your safety shoe

Safety is paramount, but comfort and support are just as important. You wear safety shoes every day, so they should fit comfortably. Bata Industrials brings shoes, socks and inlay soles together for the best results because no foot is the same. The right combination ensures optimum comfort, prevents fatigue and ensures that you have energy until the last minute of your working day.

The result: a safer working environment in which fewer accidents occur.

Our top quality inlay soles ensure an even better fit. The smart support zones offer optimum wearing comfort and stability.

Sizes: Premium Fit, Superior Fit & Excellent Fit: 35-37 / 38-40 / 41-43 / 44-46 / 47-49

Medical Fit Heel & Medical Fit Forefoot: 35-36 / 37-38 / 39-40 / 41-42 / 43-44 / 45-46 / 47-49

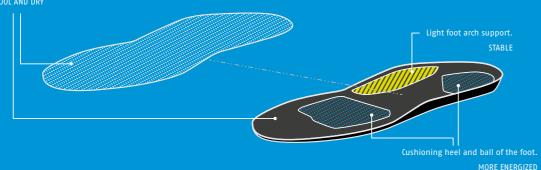
Widths: suitable for the widths W and XW

	OUTSOLE	TOP LAYER	CUSHIONING	SUPPORT
PREMIUM FIT	POLIYOU®	Mesh	••	•
SUPERIOR FIT	POLIYOU®	Mesh	••	••
EXCELLENT FIT	POLIYOU®	Suedetec	••	000
MEDICAL FIT HEEL	EVA	POLIYOU® + Mesh	•••	0000
MEDICAL FIT FOREFOOT	EVA	POLIYOU® + Mesh	•••	••••

PREMIUM FIT

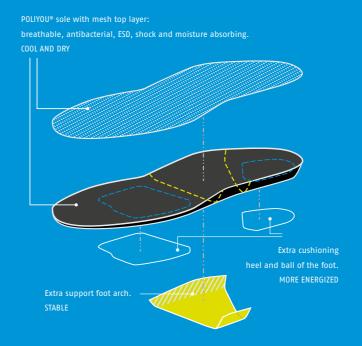
SERIOUSLY. Premium comfort

POLIYOU® sole with mesh top layer: breathable, antibacterial, ESD, shock and moisture absorbing. COOL AND DRY



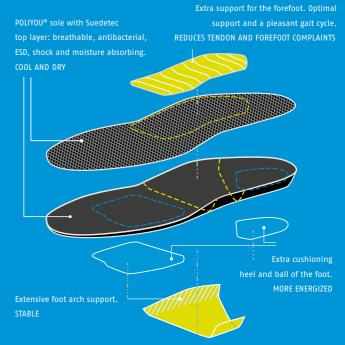
SUPERIOR FIT

SERIOUSLY. Superior arch support



EXCELLENT FIT

SERIOUSLY. Excellent forefoot support



MEDICAL FIT HEEL

POLIYOU® sole with mesh top layer:

HIGH QUALITY SUPPORT

SERIOUSLY. Medical heel support

And moisture absorbing.

COOL AND DRY

Medical heel support.

Strong arch support.

REDUCES TENDON AND HEEL PAIN

Beel cushion against tendonitis and heel spur.

Helps solve HEEL PROBLEMS

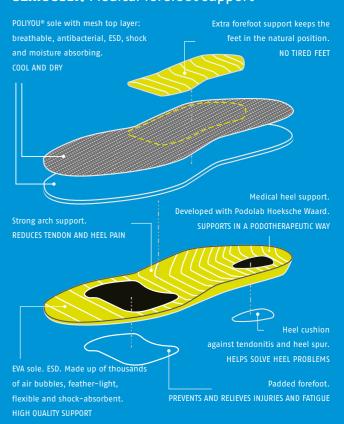
Fragment of air bubbles, feather-light, Padded forefoot.

flexible and shock-absorbent.

PREVENTS AND RELIEVES INJURIES

MEDICAL FIT FOREFOOT

SERIOUSLY. Medical forefoot support



From April 2019, the new European Regulation 2016/425 will be in force. This has consequences for the use of orthopaedic, podological and comfort soles in safety shoes. Only with the right combination will you be protected. A non-certified combination of safety shoe and insole increases the risk of an accident. Please contact Bata Industrials for more information.

CUSTOMIZED SOLUTIONS WITH BATA ADAPT®

The Bata adapt® step-by-step plan makes it quick and easy to create perfectly fitting and certified safety shoes. Ultimate wearing comfort, also for feet with complaints or medical problems. Always a suitable solution. Because no two feet are the same.

WANT TO KNOW MORE?

Go to www.bataindustrials.com/bata-adapt or call our Customer Service on +31 (0)499 - 362 912







SERIOUSLY.

